

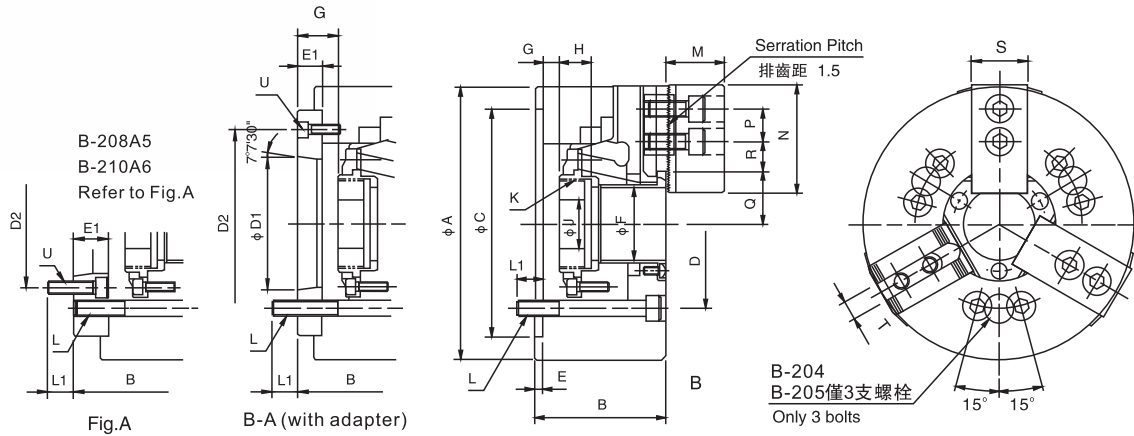
► B SERIES

中空動力夾頭 (三爪高速中空型)

3-JAW THOUGH HOLE POWER CHUCK



- ◎ 楔形三爪大貫通孔徑。
- ◎ 摺動面均經硬化及精密研磨，并直接潤滑。
- ◎ 高剛性結構及高夾持精度。
- ◎ It's a WEDGE-HOOK type 3-jaw with the large through-hole.
- ◎ Matching surfaces of all parts hardened, ground and lubricated directly
- ◎ Construction of high rigidity and high clamping accuracy.



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寸法 Size 型號 Model	A	B	C(H6)	D	D1	D2	E	E1	F	Gmax	Gmin	H	J
B-204	110	59	85	70.6	-	-	-	-	26	3.5	-6.5	17.5	12
B-205 A4	135	60	71	110	82.6	63.51	96	4	15	33	1	16	20
B-206 A5	169	81	91	140	104.8	82.56	116	5	23	45	11	26	19
B-208	A5	210	91	109	170	133.4	104.8	5	17	52	14.5	37.5	20.5
	A6			103			150		23	37.5	-1.5	21.5	30
B-210	A6	254	100	120		106.38	133.4	5	25	75	8.5	33.5	25
	A8		113	220	171.5	139.72	190	6	18	26.5	-10.5	14.5	45
B-212 A8	304	110	122					6	91	8	26	-15	3
B-215 A11	381	133	149	300	235	196.87	260	6	22	117.5	11	33	-12
B-218 A11	450	133	149	300	235	196.87	260	6	22	117.5	7	29	-16
B-220 A15	510	134	155	380	330.2	285.78	330.2	6	27	180	11	38	-12
B-224 A20	610	147	166	520	463.6	412.78	463.6	6	25	205	16	41	-10
B-232 A20	800	150	169	520	463.6	412.78	463.6	6	25	230	16	41	-18

寸法 Size 型號 Model	K max.	L	L1	M	N	P	Q max	Q min	R max	R min	S	T	U
B-204	M32 x 1.5		16	24	52		23	20.3	11.3	6.8	23	10	-
B-205 A4	M40 x 1.5	3-M10	15	15	31	62	14	26.5	23.8	19.8	7.8	25	3-M6
B-206 A5	M55 x 2	6-M10	16	16	37	73	20	32	29.3	22.8	9.3	31	12
B-208	A5	M60 x 2	6-M12	20		38	95	25	38.7	35	29.8	14.8	35
	A6			18									14
B-210	A6	M85 x 2	6-M16	22		43	110	30	51	46.6	33.8	14.3	40
	A8			24									16
B-212 A8	M100 x 2		23	25	51	130		61.3	56	45.8	15.8	50	21
B-215 A11	M130 x 2	6-M20	30	28	66	165	43	82	76.7	46.8	13.8	62	25
B-218 A11	M130 x 2	6-M20	35	28	66	165	43	82	76.7	79.75	15.25	62	22
B-220 A15	M190 x 3	6-M24	35	33	73	180	60	112.5	107.2	60.5	24.5	64	25
B-224 A20	M215 x 3	6-M24	35	35	73	180	60	139.9	133.9	87.5	24.5	64	25
B-232 A20	M250 x 3	6-M24	35	35	73	180	60	162	153	153.5	24.5	64	25

* 保留技術更改的權利，恕不另行通知 Subject to technology changes without prior information
* 非標需求可訂做 Non-standard requirements can be made

規格 Spec 型號 Model	楔心行程 (mm) Plunger stroke	爪行程 (直徑) Jaw stroke (Dia.) (mm)	夾持直徑 chucking Dia. (mm)		容許油壓缸推力 Max. D.B. Pull (kgf)	最大夾持力 Max clamping force (kgf)	最高回轉速 max r.p.m	慣性矩 kg·m ²	重量 (kg) Weight	適合油壓缸 Matched cylinders		
			最大 Max	最小 Min								
B-204	10	5.4	110	7	1400	2900	8000	0.01	4	H-0928		
B-205 A4	10	5.4	135	12	1750	3650	7000	0.02	6.7	7.5	H-1036	
B-206 A5	12	5.5	169	15	2200	5800	6000	0.06	11.9	13.7	H-1246	
B-208	A5	16	7.4	210	13	3450	8550	5000	0.18	22.5	25.4	H-1552
	A6									23.6		
B-210	A6	19	8.8	254	31	4350	11300	4200	0.33	34.5	41.5	H-1875
	A8									40		
B-212 A8	23	10.6	304	34	5600	14650	3300	0.77	61	64	H-2091	
B-215 A11	23	10.6	381	50	7240	18350	2500	2.39	120	127	H-2511	
B-218 A11	23	10.6	450	50	7240	18355	2000	3.74	164	178	H-2511	
B-220 A15	23	10.6	510	120	9177	23861	1800	6.91	223	234	ML2816	
B-224 A20	26	12	610	150	9177	23861	1400	15.67	270	286	ML3320	
B-232 A20	34	18	800	210	10197	24472	1200	43	546	560	ML3320	